






Primer Masking	
1	 <p>Clean Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
2	 <p>Back Masking Back mask primer application area using tape and paper.</p>
3	 <p>Overspray Protection Apply plastic film to remaining exposed areas, cut out repair area.</p>
4	 <p>Seal Edge Seal edge of masking film using wide width masking tape.</p>

Product List	
<p>3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350</p>	
<p>3M™ Scotchblok™ Masking Paper, 18 in. x 750 ft., PN 06718</p>	
<p>3M™ Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742</p>	
<p>Scotch® Performance Green Masking Tape 233+, 18mm width (.71 in.), PN 26334; 36mm width (1.41 in.), PN 26338; 48mm width (1.9 in.), PN 26340</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07182</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200</p>	

Note: Follow paint company recommended procedures for new raw plastic bumpers.

Refinish Bumper Prep		
1		<p>Cleaning</p> <p>Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
2_A		<p>Surface Prep Hand</p> <p>Sand edges and other hard to reach areas using P800–P1000 flexible abrasive sheet until the surface is matte and all sheen has been removed.</p>
2_B		<p>Surface Prep Machine</p> <p>Sand remaining surfaces using P800–P1000 flexible abrasives on an orbital sander until the surface is matte and all sheen has been removed.</p>
3		<p>Re-Clean</p> <p>Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.</p>
4		<p>Apply Top Coats</p> <p>Seal and paint bumper following paint company recommendations.</p>

Product List	
<p>3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350</p>	
<p>3M™ Flexible Abrasive Hookit™ Sheet, P800, PN 34340; P1000, PN 34341</p>	
<p>3M™ Flexible Abrasive Hookit™ Foam Pad, PN 34349</p>	
<p>3M™ Orbital Sander, 3 in. x 4 in. Non-Vacuum, 10,000 RPM, PN 20331</p>	
<p>3M™ Accuspray™ Spray Gun Model HG14 Kit, 1.4mm, PN 16577</p>	

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<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07182</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200</p>	

Jamb Masking		
1		<p>Clean Area</p> <p>Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 60°–80°F.</p>
2		<p>STT Application</p> <p>Apply outermost strip of 3M™ Smooth Transition Tape. Leave a tab available for easy removal after sealer application and basecoat coverage coats.</p>
3		<p>STT Application</p> <p>Apply inner strip of 3M™ Smooth Transition Tape if the jamb size allows. Overlap the leading wing of the tape with the back wing of the first strip of 3M™ Smooth Transition Tape.</p>
4		<p>Seal Jamb</p> <p>Apply 3M™ Soft Edge Foam Masking Tape PLUS to the moving part of the repair area. Position foam tape overlap as necessary to completely seal the jamb against the 3M™ Smooth Transition Tape. Close the moving part.</p>
5		<p>Positioning the Foam Tape</p> <p>Press foam into the jamb with fingers to set appropriate depth. In order to avoid sealer creep the foam can be pressed further into the jamb with a spreader after the initial coats are applied.</p>
6		<p>STT First Strip Removal</p> <p>After applying sealer and initial basecoat, pull the tab created in Step 2 and remove the outermost strip of 3M™ Smooth Transition Tape. Careful attention should be used to avoid making contact with either of the adjacent panels. Apply final coats of basecoat.</p>
7		<p>Masking Removal</p> <p>Remove the remaining strip of 3M™ Smooth Transition Tape at a 90-degree angle after painting is complete.</p>
8		<p>Masking Removal</p> <p>Remove 3M™ Soft Edge Foam Masking Tape PLUS by stretching the foam parallel to its direction.</p>

Product List

3M™ Smooth Transition Tape, 1/4 in. x 30 ft. roll, PN 06800



3M™ Soft Edge Foam Masking Tape PLUS, 21mm x 49m (.8 in.), box, PN 06293



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Lexa™ Protective Eyewear, PN 15200

