

**General Masking**

**1**



**Clean Area**

Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 60°–80°F.

**2**



**Critical Edge Masking**

Mask the areas that require fineline tape first. Mask the rest of the repair and backup the fineline with creped tape. Protect any nearby moldings with trim masking tape.

**3**



**Overspray Protection**

Ensure that the car is completely dry prior to applying plastic sheeting. Mask entire vehicle with plastic sheeting. Cut out the repair area with a razor blade. Tape the plastic sheeting directly to critical masking edge.

**4**



**Masking Removal**

After painting, remove the masking tape at a 90-degree angle to the vehicle's surface.

**Product List**

Scotch® Performance Green Masking Tape 233+, 18mm x 55m (3/4 in. applications), PN 26334; 36mm x 55m (1-1/2 in. applications), PN 26338; 48mm x 55m (2 in. applications), PN 26340



3M™ Vinyl Tape 471+, 1/4 in. width (6.4mm), PN 06405



3M™ Trim Masking Tape, Introductory kit containing 5mm, 7mm, 10mm and 15mm, PN 06342



3M™ Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Lexa™ Protective Eyewear, PN 15200



Primer Masking	
<b>1</b>	 <p><b>Clean</b> Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
<b>2</b>	 <p><b>Back Masking</b> Back mask primer application area using tape and paper.</p>
<b>3</b>	 <p><b>Overspray Protection</b> Apply plastic film to remaining exposed areas, cut out repair area.</p>
<b>4</b>	 <p><b>Seal Edge</b> Seal edge of masking film using wide width masking tape.</p>

Product List	
<p>3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350</p>	
<p>3M™ Scotchblok™ Masking Paper, 18 in. x 750 ft., PN 06718</p>	
<p>3M™ Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742</p>	
<p>Scotch® Performance Green Masking Tape 233+, 18mm width (.71 in.), PN 26334; 36mm width (1.41 in.), PN 26338; 48mm width (1.9 in.), PN 26340</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07182</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200</p>	