

**Mask Openings**

**1**



**Clean**

Clean part with soap and water, followed by a VOC compliant surface cleaner.

**2**



**Back Masking**

Back mask outer edge of opening using wide width tape, ensuring that half of tape width is exposed to the opening.

**3**



**Overspray Protection**

Cover opening with overspray masking film. Pull tight and adhere film to exposed edge of back masking.

**4**



**Trim Opening**

Trim film around inner panel opening.

**5**



**Seal Edge**

Seal edge of masking film using wide width masking tape.

**Product List**

3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350



Scotch® Performance Green Masking Tape 233+, 36mm width (1.41 in.), PN 26338; 48mm width (1.9 in.), PN 26340



3M™ Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Lexa™ Protective Eyewear, PN 15200

