

# 3M 6898/37006\*

## Lens Assembly

### *Replacement Instructions*

Important: Keep these *User Instructions* for reference

\*37006 is a catalog number only. NIOSH approved as 3M™ Lens Assembly 6898. See the 3M™ Full Facepiece 6000 *User Instructions* for approval label.

38-9018-9555-7 (Supersedes 38-9018-7177-2)

3/1/06

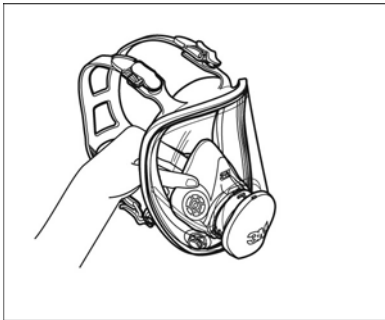


Fig. 1



Fig. 2

**The 3M™ 6898 Lens Assembly consists of a hard coated polycarbonate lens with installed bayonet attachment inhalation port fittings, inhalation valves and inhalation port filter/cartridge gaskets.**

**The lens is replaceable by following these steps:**

1. Remove nose cup assembly from inside facepiece. (Fig. 1)
2. Remove center adapter assembly by turning counter-clockwise 1/4 turn and withdrawing from lens center port. (Fig. 2)

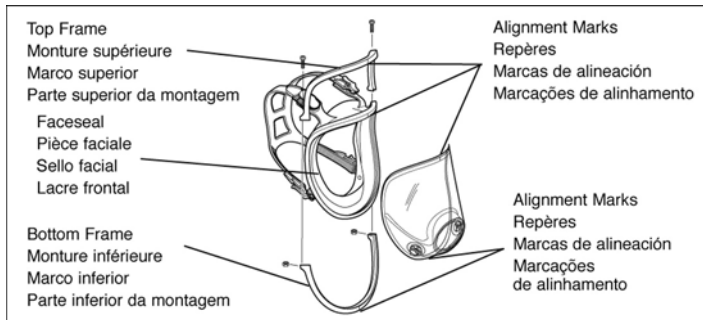


Fig. 3

3. Remove the (2) phillips screws from the lens/face seal frame. Pull the frame top and bottom away from face seal.
4. Remove face seal from lens.
5. Place new lens and face seal together aligning marks at top and bottom. Position top and bottom frame, again aligning marks top and bottom. (Fig. 3) Install and securely tighten screws. Make certain alignment marks are properly aligned top and bottom with all components.
6. Install center adapter assembly.
7. Replace nose cup assembly.