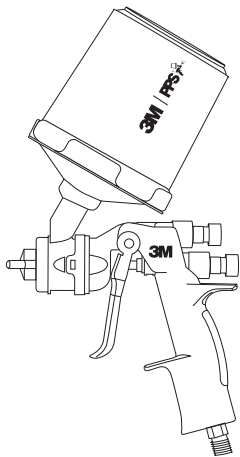


## 3M™ Accuspray™ Spray Gun Owner's Manual




 **Read Warnings and Instructions**  
This Manual Covers 3M™ Accuspray™ Spray Guns  
(PN26580, 26578).

# EU Declaration of Conformity



<b>Company</b> 3M Company	<b>Division</b> Automotive Aftermarket Division


**Does hereby declare under our sole responsibility that this equipment or product(s) comply with the applicable essential requirements of the legislation listed below; along with the referenced standards or specifications.**

<b>Object - Product name and/or model number(s) and/or unique identification:</b> 3 "Accuspray" and "Accuspray ONE" paint and coating spray gun units	 <b>Illustration - Typical</b>
<b>Type and/or description and/or intended purpose or equipment class and/or particular conditions applicable to the use of the Object:</b> Part numbers: 26578, 26580, and all kit products which include these part numbers	
<b>Serial number or range (if applicable):</b> Year of manufacture: "20ab"--to--"2099", where "ab" is any 2-digit number.	

**Conforms to the following Union harmonization legislation; together with all amendments to-date:**

<b>Directives:</b> Machinery Directive 2006/42/EC, ATEX Directive, 2014/34/EU	
<b>Standards / specifications / provisions complied with; in full or in part as applicable:</b>	
EN ISO 12100:2010	Safety of machinery. General principles for design. Risk assessment and risk reduction
EN 1953:2013	Atomizing and spraying equipment for coating materials. Safety requirements
EN 14462:2005+A1:2009	Surface treatment equipment. Noise test code for surface treatment equipment including its ancillary handling equipment. Accuracy grades 2 and 3
EN ISO 80079-36:2016*	Explosive atmospheres - Part 36: Non-electrical equipment for explosive atmospheres - Basic method and requirements

\*  II 2G Ex h IIB T4

<b>Signature</b> 	<b>Date</b> 1/29/2018	
<b>Name of Signer</b> Wade D. Kretman	<b>Title</b> Technical Director	

**Person authorized to compile the technical file, established in the Community**

<b>Name and Title</b> Dr. Mary (HM) Anstice, Country Technical Mgr., Industrial Business Sponsor	
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ORIGINAL

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## English

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### 3M™ Accuspray™ Spray Gun Safety Statements


Read, understand and follow all safety information contained in these instructions prior to set up and operation of any 3M™ Accuspray™ Spray Gun. Retain these instructions for future reference. Refer to the applicable Safety Data Sheet and material container label for each material to be sprayed before using this 3M equipment.

#### Intended Use:

The 3M™ Accuspray™ Spray Gun and Atomizing Heads are intended for professional use only. They are intended to deliver the desired quality, atomization, and rate of application for larger production needs.

The spray gun must be set up as specified in the 3M™ Accuspray™ Spray Gun Owner's Manual. They are intended for use in a professional/industrial environment only. They have not been evaluated for other uses.

Explanation of Safety Symbols Consequences	
 <b>WARNING:</b>	Indicates a hazardous situation, which, if not avoided, could result in death or serious injury.
 <b>CAUTION:</b>	Indicates a hazardous situation, which, if not avoided, could result in minor or moderate injury.

 <b>WARNING</b>
<p><b>To reduce the risks associated with all hazards related to the use of this product:</b></p> <ul style="list-style-type: none"><li>• Read, understand and follow all safety statements in applicable equipment owners' manuals to avoid possible safety hazards.</li><li>• This equipment is to be used only by professionals familiar with the possible applicable safety hazards.</li><li>• Do not use this product around unsupervised children.</li><li>• Never modify any part of this product.</li><li>• Always comply with local, state, and national codes governing ventilation, fire protection, operation, maintenance, and housekeeping.</li></ul> <p><b>To reduce the risks associated with chemical exposure:</b></p> <ul style="list-style-type: none"><li>• Never point a spray gun at anyone else or place any part of your body in front of the atomizing head.</li><li>• Before use check spray equipment for damage and proper function. Repair/replace worn, damaged or malfunctioning components.</li><li>• Always wear appropriate personal protective equipment for eye, skin, respiratory and hearing protection per the applicable MSDS and material container labels at all times when spraying.</li></ul> <p><b>To reduce the risks associated with fire and explosion:</b></p> <ul style="list-style-type: none"><li>• Must maintain adequate ventilation per applicable MSDS and material container labels for each material being sprayed in the work area.</li><li>• All ignition sources such as smoking must be kept out of the spray area.</li><li>• Always maintain a readily available, approved fire extinguisher or other approved fire fighting equipment in the spray area.</li><li>• When operating this unit, only use undamaged, suitably solvent-resistant and appropriately pressure-rated static-conductive air hoses.</li><li>• Prior to painting, users are expected to be appropriately grounded (by either shoes or heel straps) and should wear static-dissipative or static-conductive gloves.</li></ul> <p><b>To reduce the risk associated with noise:</b></p> <ul style="list-style-type: none"><li>• Always wear hearing protection while using the spray gun.</li></ul>

**⚠ CAUTION****To reduce the risks associated with tripping, falling and tipping:**

- Route air hoses and any extension cords away from traffic areas, sharp edges, moving parts and hot surfaces. Do not pull on air hoses to move the compressor.

**To reduce the risks associated with hazardous air pressure:**

- Care for the spray gun per 3M instructions in the applicable owner's manual.
- Ensure air input pressure and all applicator system regulators are properly adjusted per material's recommendations prior to each use.
- Always follow required air pressure relief procedures for relieving air pressure from the spray gun.

**⚠ CAUTION****To reduce the risks associated with impact from an atomizing head projectile:**

- Always inspect to ensure that the atomizing head is securely in place and test the spray gun for possible obstruction prior to each use.

**To reduce the risks associated with sharp point:**

- Do not touch the sharp end of the fluid needle when exposed and handle fluid needles carefully during replacement.

**To reduce the risks associated with muscle strain:**

- Avoid using spray equipment continuously without taking occasional breaks.

**To reduce the risks associated with property damage:**

- Do not maintain or service the spray gun other than as instructed in the user's manual.

**To reduce the risks associated with environmental contamination:**

- Spray materials, solvents, other cleaning materials and electronic components must be disposed of per federal, state and local regulations.

**Technical Specifications:**

Operator Hand/Arm Vibration level: less than 2.5 m/s<sup>2</sup>

Declared vibration level in accordance with EN 12096, measurements carried out in accordance with standard EN ISO 28662-1 and EN ISO 20643.

Declared Dual-Number Noise Emission Values according to EN ISO 4871

A-WEIGHTED EMISSION SOUND PRESSURE LEVEL AT THE WORKSTATION:

Measured value:  $L_{pA} = 71,4$  dB(A) (ref 20 $\mu$ Pa)

Uncertainty:  $K_{pA} = 2,5$  dB

A-WEIGHTED SOUND POWER LEVEL:

Measured value:  $L_{WA} = 83,1$  dB(A) (ref 1 pW)

Uncertainty:  $K_{WA} = 2,5$  dB

Values determined according to noise test code EN 14462 using the basic standards

EN ISO 11201 - grade 2, and EN ISO 3741

Usage Rated -  II 2G Ex h IIB T4

**NOTE:** The sum of a measured noise emission value and its associated uncertainty represents an upper bound of the range of values which can occur in the measurements.

**IMPORTANT NOTE:** The noise and vibration values stated are from laboratory testing in conformity with stated codes and standards and are not sufficient risk evaluation for all exposure scenarios. Values measured in a particular work place may be higher than the declared values. The actual exposure values and amount of risk or harm experienced to an individual is unique to each situation and depends upon the surrounding environment, the way in which the individual works, the particular material being worked, work station design, as well as upon the exposure time and the physical condition of the user. 3M cannot be held responsible for the consequences of using declared values instead of actual exposure values for any individual risk assessment.

For the most up-to-date version of this manual, please visit your local 3M Collision.

**3M**

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## Spray Gun Overview

3M™ Accuspray™ Spray Guns were designed from the inside out for the effective, efficient, and economical application of paints, adhesives, coatings and finishes. This spray gun has a large spray pattern with very low overspray. The soft, tight, adjustable pattern with complete atomization results in a high finish quality and absolute control. Each ultra-light weight spray gun is designed for easy handling, reliability and durability and for minimum maintenance costs. Combine your 3M™ Accuspray™ Spray Gun with the 3M™ PPS™ Paint Preparation System and enjoy additional savings of time and cleaning solvents.

3M™ Accuspray™ Spray Gun is for professional use only. Hazards can occur from equipment misuse. Any misuse of the equipment or accessories, such as over pressurizing, modifying parts, using incompatible chemicals and fluids, or using worn or damaged parts can cause serious bodily injury, fire, explosion or property damage. **Read and follow all Safety Statements and Instructions.**

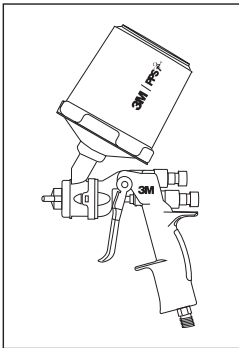
## CONTENTS

### Unpacking

Remove the components from the box. Inspect for concealed damage and/or missing items. If you discover any damage and/or missing pieces, contact your distributor immediately.

Your 3M™ Accuspray™ Spray Gun Kit could include one or more of the following, depending on the kit that was purchased:

- 1 Spray Gun Body
- 1 Air Flow Control Valve
- 1.2 mm atomizing head
- 1.3 mm atomizing head
- 1.4 mm atomizing head
- 1.8 mm atomizing head
- 2.0 mm atomizing head
- 10 Color Identification Clips (2 each of 5 colors)
- PPS™ Standard Size Mixing Cup
- PPS™ Standard Size Lids and Liners
- PPS™ Sealing Plugs



### 3M™ Accuspray™ Spray Gun

The 3M™ Accuspray™ Spray Gun is for use with compressed air systems and features a black composite\* body, 13 scfm (370.5 L/min) air consumption and 1/4" (1/4" BSP) air inlet.

Maximum inlet pressure with full trigger pull\*\*

1.2, 1.3, 1.4, 1.8, 2.0 mm nozzles = 24 psi (1.65 bar)

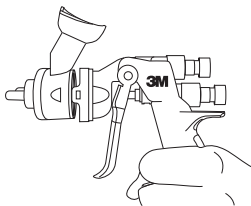
\* Product material compatibility information available upon request.

\*\* Maximum inlet pressure will yield approximately 10 psi (0.69 bar) at the air cap.

## General Set Up and Spray Gun Use

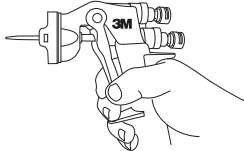
**Note:** Complete steps below before connecting spray gun to air source.

One atomizing head may already be semi-attached to the spray gun body in the package. You only need to fully engage and secure onto the spray gun body. Follow the procedure below.

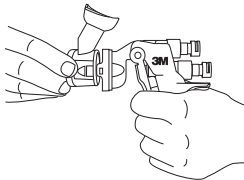


### Attaching the Atomizing Head

1. Pull trigger back and hold.



2. Slide the atomizing head over the fluid needle and push towards the spray gun body making sure the release buttons are aligned with the latch openings.



3. Secure the atomizing head and listen for the "clicking" sound for full engagement then release the trigger.



**Note:** It is not necessary to pull the trigger back when changing the atomizing head. To change the atomizing head simply depress release buttons and pull the atomizing head away from the spray gun body. Make sure fluid needle is clean when replacing the atomizing head. Then follow "Attaching the Atomizing Head" procedure for connecting atomizing head.

### Attaching Air Fitting or Regulating Equipment

It will be necessary to connect an air fitting, an air regulator or air flow control valve to the air inlet located at the base of the spray gun body.

**Note: Do not use the spray gun body to tighten the connection with air flow control valve.**

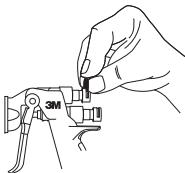
**Note: When used with flammable materials this device must be grounded. A test for adequate grounding should be performed regularly.**

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## General Set Up and Spray Gun Use cont.

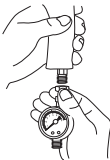
### Spray Gun Identification

Attach color clips into the groove on the fan and fluid adjustment knobs, to identify the application of the spray gun use.

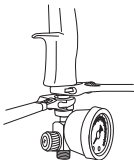


### Example of attaching air flow control valve:

1. Manually attach the air flow control valve to the air inlet by hand threading the connection.



2. Use two wrenches to connect the air flow control valve. Adjust to fit the air inlet and adjust the other to fit the air flow control valve then tighten the connection.



### Setting the Air Pressure

For optimum spray performance, pull trigger back (fluid and air/full trigger pull) and adjust operating pressure to read 24 psi (1.6 bar) for 1.2, 1.3, 1.4, 1.8 and 2.0 mm nozzles.

**Note:** When operating this unit, use only undamaged, suitably solvent-resistant and appropriately pressure-rated static-conductive air hoses.

### Adding the PPS™ Components

3. Insert the 3M™ PPS™ disposable liner into the 3M™ PPS™ mixing cup.



4. Pour material to be sprayed into the 3M™ PPS™ mixing cup. Stir as needed.



5. Place the 3M™ PPS™ lid with built-in filter on top of the 3M™ PPS™ mixing cup with liner and snap into place.

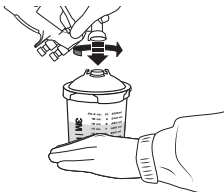




6. Position the 3M™ PPS™ collar onto the 3M™ PPS™ mixing cup with liner and turn until tight. Insert 3M™ PPS™ sealing plug prior to shaking or sealing.



7. Attach spray gun to filled 3M™ PPS™ cup.



**Note:** Prior to painting, users are expected to be appropriately grounded (by either shoes or heel straps) and should wear static-dissipative or static-conductive gloves.

### Adjusting the Fluid Flow

The fluid flow can be adjusted by using the fluid needle adjustment knob as noted in Fig. 1. The spray gun in the kit is preset in the **closed** position (pull trigger to verify; there should be minimal fluid needle movement). To allow fluid flow, gently turn the fluid needle adjustment knob counter-clockwise 4.5 full turns. These adjustment procedures will serve only as a starting point. Fine tuning of these adjustments will be based on your material and technique.

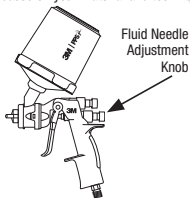


Fig. 1

## General Set Up and Spray Gun Use cont.

### Adjusting the Fan Pattern Size

The fan size is regulated by the fan adjustment knob as noted in Fig. 2. The spray gun in the kit is preset in the closed position (gently turn the fan adjustment knob clockwise to verify; knob should not move). Next, turn the knob counter-clockwise 1.5 rotation. The fan adjustment will allow you to spray from a small round to a full fan pattern.

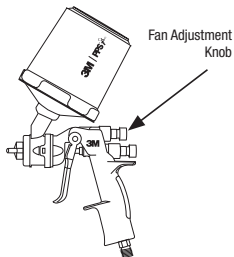
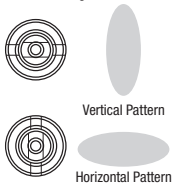


Fig. 2



**Note:** The spray pattern can also be changed from vertical to horizontal by rotating the air cap a 1/4 turn.

**Note: Do Not Put In Gun Washer. Read, understand and follow all safety statements as well as wear appropriate, approved personal protective equipment per the applicable SDS and material container labels for cleaning solutions.**

Periodically, lubricate moving components such as the fluid needle, fan adjustment threads, fluid needle adjustment threads and spring.

Do not point the spray gun up while cleaning it.



Do not immerse the spray gun in solvent.



Do not wipe the spray gun with a cloth soaked in solvent; wring out the excess.



Do not use metal tools to clean the air cap holes as this may scratch them; scratches can distort the spray pattern.



**ATTENTION****Note: Do Not Put In Gun Washer.**

Solvent left in the spray gun air passages could result in a poor quality paint finish. Do not use any cleaning method which may allow solvent into the spray gun air passages. Do not expose air flow control valve and gauges to solvent as damage may occur.

**Cleaning Process**

1. Relieve the air and fluid pressure from the spray gun and cup before servicing.
2. To retain unused paint or temporarily store mixed material, see your Local, State, Federal and OSHA guidelines, along with paint manufacturer's recommendations for storage.
3. To flush spray gun, run water or compatible and compliant solvent into the spray gun fluid passage while triggering the spray gun until the cleaning fluid appears clear.

**Note:** If feasible, clean atomizing head prior to disposal. Dispose of all used atomizing heads and spray gun bodies in accordance with federal, state and local regulations. To change the atomizing head, refer to the section "Attaching the Atomizing Head" on page 7.

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## Replacement Parts and Accessories

### Description

### Replacement PN

3M™ Accuspray™ Fluid Needle	16571
3M™ Accuspray™ HVLV Test Air Cap	26572
3M™ Accuspray™ Air Flow Control Valve	16573
3M™ Accuspray™ ONE Replacement Spray Gun Kit	26578/26580
3M™ Accuspray™ Atomizing Head Refill Kit 2.0 mm	26620
3M™ Accuspray™ Atomizing Head Refill Kit, 1.8 mm	26618
3M™ Accuspray™ Atomizing Head Refill Kit, 1.4 mm	26614
3M™ Accuspray™ Atomizing Head Refill Kit 1.3 mm	26613
3M™ Accuspray™ Atomizing Head Refill Kit 1.2 mm	26612
3M™ Accuspray™ Magnetic Spray Gun hanger	16236

### Troubleshooting

<b>Problem</b>	<b>Cause</b>	<b>Remedy</b>
Gun leaking fluid behind trigger	Atomizing head seals	Replace atomizing head and clean needle
Trigger sticking	Dirty needle	Clean needle
Leaking air around Atomizing head seal	Atomizing head not secured in latches	Remove atomizing head and reattach in gun body and listen for double click
Atomizing head won't stay on gun	Frayed latch tabs on atomizing head	Replace atomizing head
Gun leaking fluid in gun holder	Wrong gun holder or support	Use 3M gun hanger PN 16236
Gun body leaking air behind trigger	Bad Poppet seal	Replace gun
Can't hear double click when attaching atomizing head	Frayed latch tabs on atomizing head	Replace atomizing head
New atomizing head leaking fluid	Scored seals in atomizing head	Clean needle and replace atomizing head