Standard Operating Procedures Masking

General Masking Clean Area Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 60°-80°F. **Critical Edge Masking** Mask the areas that require fineline tape first. Mask the rest of the repair and backup the fineline with creped tape. Protect any nearby moldings with trim masking tape. **Overspray Protection** Ensure that the car is completely dry prior to applying plastic sheeting. Mask entire vehicle with plastic sheeting. Cut out the repair area with a razor blade. Tape the plastic sheeting directly to critical masking edge.

Product List Scotch® Performance Green Masking Tape 233+, 18mm x 55m (3/4 in. applications), PN 26334; 36mm x 55m (1-1/2 in. applications), PN 26338; 48mm x 55m (2 in. applications), PN 26340 3M[™] Vinyl Tape 471+, 1/4 in. width (6.4mm), PN 06405 3M™ Perforated Trim Masking Tape, 5mm, PN 06345; 7mm, PN 06347;

3M" Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742

10mm, PN 06349; 15mm, PN 06348





Masking Removal

After painting, remove the

masking tape at a 90° angle to the vehicle's surface.