

# 3M EPX™ Plus II Manual Applicator

## Directions for Use: 1:1 and 2:1 Mix Ratio Products

|   |   |   |                                  |
|---|---|---|----------------------------------|
| <p><b>1 Assemble Applicator</b></p> <p>1:1<br/>2:1</p>                          | <p><b>2 Load 3M™ Scotch-Weld™ Adhesive Duo-Pak Cartridge</b></p> <p>1:1<br/>2:1</p> | <p><b>3 Dispense and Discard a Small Amount of Adhesive to Assure Correct Ratio</b></p> |                                  |
| <p><b>4 Cut for Desired Bead Size</b></p> <p>To Increase Adhesive Bead Size</p> | <p><b>5 Attach Mixing Nozzle</b></p>  | <p><b>6 Apply Adhesive</b></p>  | <p><b>7 Remove Cartridge</b></p> |
| <p><b>Plunger</b></p> <p>2:1 - 62-9170-9921-0</p> <p>1:1 - 62-9170-9911-1</p>   | <p><b>Mixing Nozzles</b></p> <p>62-9742-9935-6</p> <p>or</p> <p>62-9171-9153-8</p>  |   |                                  |