





Seam Sealer Installation: Over Primer

<p>1</p>		<p>Surface Prep Scuff primer in sealer application areas using a maroon Scotch-Brite™ Hand Pad. Blow off with clean, dry air. Note: Apply 3M seam sealers only over two-part epoxy or two-part urethane primers.</p>
<p>2</p>		<p>Clean Use a clean cloth or paper towel to clean repair area with 3M™ All Purpose Cleaner and Degreaser followed by a VOC compliant wax and grease remover. Note: DO NOT spray or saturate seams with cleaner.</p>
<p>3</p>		<p>Apply Tight Coat Apply thin bead of sealer to desired joint. Tool sealer into seam ensuring proper sealing and adhesive qualities.</p>
<p>4</p>		<p>Apply Seam Sealer Apply seam sealer over the prepared seam. Tool to recreate OEM appearance.</p>

Product List

Scotch-Brite™ Hand Pads 7447 PRO, Very Fine grade, 6 in. x 9 in., PN 64926



3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350



Marson® Yellow Spreaders, PN 20395



3M™ Urethane Seam Sealer, PN 08361



3M™ MSP Seam Sealer, PN 08370



3M™ MSP Sprayable Seam Sealer, PN 08374



3M™ Heavy-Bodied Seam Sealer, 200mL, PN 08308; 600mL DMS, PN 58308



3M™ EZ Sand Multi-Purpose Repair Material, 200mL, PN 05887; 600mL DMS, PN 55887

Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182

3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872

Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.